



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Hercules Real Tuff</b>	
<b>Other means of identification</b>		
<b>SDS number</b>	7324E	
<b>Synonyms</b>	Part Numbers: 15605, 15615, 15620, 15625, 15630, 15632, 15635, 15640	
<b>Recommended use</b>	Multipurpose thread sealant	TMC Part Numbers:
<b>Recommended restrictions</b>	None known.	156050, 156201
<b>Manufacturer/Importer/Supplier/Distributor information</b>		Distributed By:
<b>Company Name</b>	HCC Holdings, Inc. an Oatey Affiliate	<b>The Maintenance Connection</b>
<b>Address</b>	4700 West 160th Street Cleveland, OH 44135	31 Washington Avenue Scarborough, ME 04074
<b>Telephone</b>	216-267-7100	887-298-8585
<b>E-mail</b>	info@oatey.com	
<b>Transport Emergency</b>	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)	
<b>Emergency First Aid</b>	1-877-740-5015	
<b>Contact person</b>	MSDS Coordinator	

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.
<b>Health hazards</b>	Not classified.
<b>OSHA defined hazards</b>	Not classified.
<b>Label elements</b>	
<b>Hazard symbol</b>	None.
<b>Signal word</b>	None.
<b>Hazard statement</b>	The mixture does not meet the criteria for classification.
<b>Precautionary statement</b>	
<b>Prevention</b>	Observe good industrial hygiene practices.
<b>Response</b>	Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Not applicable.

## 3. Composition/information on ingredients

### Mixtures

<b>Chemical name</b>	<b>CAS number</b>	<b>%</b>
Petroleum distillates, solvent refined heavy paraffinic	64741-88-4	15-40
Talc	Mixture	15-40
Polyfluoroethylene	9002-84-0	10-30
Titanium dioxide	13463-67-7	5-10
Castor Oil, Oxidized	68187-84-8	1-5
SOYBEAN LECITHIN	8002-43-5	1-5

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid prolonged exposure. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

#### 8. Exposure controls/personal protection

##### Occupational exposure limits

##### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Petroleum distillates, solvent refined heavy paraffinic (CAS 64741-88-4)	PEL	5 mg/m <sup>3</sup>	Mist.
Titanium dioxide (CAS 13463-67-7)	PEL	2000 mg/m <sup>3</sup> 500 ppm 15 mg/m <sup>3</sup>	Total dust.

### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
Silica, amorphous, fumed (CAS 112945-52-5)	TWA	0.8 mg/m <sup>3</sup>  20 mppcf

### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Petroleum distillates, solvent refined heavy paraffinic (CAS 64741-88-4)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Petroleum distillates, solvent refined heavy paraffinic (CAS 64741-88-4)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.
Silica, amorphous, fumed (CAS 112945-52-5)	TWA	6 mg/m <sup>3</sup>	

#### Biological limit values

No biological exposure limits noted for the ingredient(s).

#### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

##### Eye/face protection

Wear safety glasses with side shields (or goggles).

##### Skin protection

###### Hand protection

Wear protective gloves.

###### Other

Wear appropriate chemical resistant clothing.

##### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

##### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

#### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

#### Appearance

Paste.

#### Physical state

Solid.

#### Form

Solid.

#### Color

White.

#### Odor

Odorless

#### Odor threshold

Not available.

#### pH

Not available.

#### Melting point/freezing point

Not available.

#### Initial boiling point and boiling range

Not available.

#### Flash point

Not available.

#### Evaporation rate

Not available.

#### Flammability (solid, gas)

Not available.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

**Vapor pressure** Not available.

**Vapor density** < 1

**Relative density** 1.56

**Solubility(ies)**

**Solubility (water)** slightly soluble

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** 20000 - 50000 cP

**Other information**

**VOC (Weight %)** 6 g/l

**10. Stability and reactivity**

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products** No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** No adverse effects due to skin contact are expected.

**Eye contact** Direct contact with eyes may cause temporary irritation.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

**Information on toxicological effects**

**Acute toxicity** Not available.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not available.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Risk of cancer cannot be excluded with prolonged exposure.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Silica, amorphous, fumed (CAS 112945-52-5)	3 Not classifiable as to carcinogenicity to humans.
Titanium dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.

## OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not available.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** All components are on the U.S. EPA TSCA Inventory List.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**  
Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**US state regulations****US. Massachusetts RTK - Substance List**

Petroleum distillates, solvent refined heavy paraffinic (CAS 64741-88-4)

Silica, amorphous, fumed (CAS 112945-52-5)

Titanium dioxide (CAS 13463-67-7)

**US. New Jersey Worker and Community Right-to-Know Act**

Titanium dioxide (CAS 13463-67-7)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Silica, amorphous, fumed (CAS 112945-52-5)

Titanium dioxide (CAS 13463-67-7)

**US. Rhode Island RTK**

Not regulated.

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Titanium dioxide (CAS 13463-67-7)

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	30-July-2014
<b>Revision date</b>	10-December-2014
<b>Version #</b>	02
<b>HMIS® ratings</b>	Health: 0 Flammability: 0 Physical hazard: 0

**Disclaimer**

The information in the sheet was written based on the best knowledge and experience currently available.