

Safety Data Sheet
acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

1 Identification

· **Product identifier**

· **Trade name: Double Bubble Epoxy Machineable Part A (04002)**

TMC P/N: 70274

· **Relevant identified uses of the substance or mixture.** Adhesive

· **Application of the substance / the mixture** Adhesives

· **Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

Royal Adhesives & Sealants
800 E. Anaheim Street
Wilmington. CA 90744
(310) 830-9904

Distributed by:

The Maintenance Connection
31 Washington Ave., Scarborough, ME 04074
888-298-8585

· **Information department:** Environment protection department.

· **Emergency telephone number:**

ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

· **Classification of the substance or mixture**



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

Eye Irrit. 2B H320 Causes eye irritation.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS07

· **Signal word** Warning

· **Hazard statements**

Causes skin and eye irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 1)

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Additional information:**

20.5 % of the mixture consists of component(s) of unknown toxicity.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**

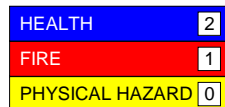


Health = 2

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2

Fire = 1

Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description: Mixture**

· **Hazardous components:**

25068-38-6	Bisphenol A Epoxy Resin	50-100%
7429-90-5	Aluminium	5-20%
3101-60-8	Glycidyl Ether	2.5-10%
546-93-0	Magnesite	≤0.5%

4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** *Immediately wash with water and soap and rinse thoroughly.*

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 2)

- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

* 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Use water fog, dry chemical, foam, Carbon Dioxide.
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

* 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 3)

At this time, the other constituents have no known exposure limits.

546-93-0 Magnesite

PEL	Long-term value: 15* 5** mg/m ³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m ³ *total dust **respirable fraction
TLV	TLV withdrawn

· **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**
Nitrile rubber, NBR
Chloroprene rubber, CR
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses with side shields.
- **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Gray
Odor:	Characteristic
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point: Undetermined.

Boiling point:
Flash point: > 96 °C (> 205 °F)

· **Flammability (solid, gaseous):** Not applicable.

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 4)

· Ignition temperature:	400 °C (752 °F)
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Not determined.
· Vapor pressure:	Not determined.
· Specific gravity at 20 °C (68 °F):	1.47 g/cm ³ (12.267 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
· Dynamic:	Not determined.
· Kinematic:	Not determined.
· Solvent content:	
· VOC (Per EPA 24)	32.6 GMS/L
· Solids content:	not available
· Other information	No further relevant information available.

* 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** Reacts with oxidizing agents.
- **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Aldehydes
Acids

* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**
Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.
May be slightly toxic and may be harmful if swallowed.
The product shows the following dangers according to internally approved calculation methods for preparations:

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 5)

Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

14807-96-6	Talc (Mg ₃ H ₂ (SiO ₃) ₄)	3
106-89-8	1-chloro-2,3-epoxypropane	2A

· **NTP (National Toxicology Program)**

106-89-8	1-chloro-2,3-epoxypropane	R
----------	---------------------------	---

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|--|--|
| <ul style="list-style-type: none"> · UN-Number · DOT · ADR, IMDG, IATA | <p style="margin: 0;">not regulated</p> <p style="margin: 0;">UN3082</p> |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · ADR | <p style="margin: 0;">not regulated</p> <p style="margin: 0;">3082 Environmentally hazardous substances, liquid, n.o.s.
(Bisphenol A Epoxy Resin)</p> <p style="margin: 0;">ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (Bisphenol A Epoxy Resin), MARINE POLLUTANT</p> |
| <ul style="list-style-type: none"> · IMDG | <p style="margin: 0;"></p> |

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS


Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 6)

· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A Epoxy Resin)
· Transport hazard class(es)	
· DOT	
· Class	not regulated
<hr style="border-top: 1px dashed black;"/>	
· ADR, IMDG, IATA	
	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
· DOT	not regulated
· ADR, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	Symbol (fish and tree)
· Special marking (ADR):	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Danger code (Kemler):	90
· EMS Number:	F-A,S-F
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions"
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN), 9, III

* 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

106-89-8	1-chloro-2,3-epoxypropane
----------	---------------------------

· **Section 313 (Specific toxic chemical listings):**

7429-90-5	Aluminium
-----------	-----------

106-89-8	1-chloro-2,3-epoxypropane
----------	---------------------------

· **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· **Proposition 65**

· **Chemicals known to cause cancer:**

106-89-8	1-chloro-2,3-epoxypropane
----------	---------------------------

(Contd. on page 8)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 7)

· **Chemicals known to cause reproductive toxicity:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

106-89-8 | 1-chloro-2,3-epoxypropane

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· **New Jersey Right-to-Know List:**

14807-96-6 | Talc (Mg₃H₂(SiO₃)₄)

546-93-0 | Magnesite

106-89-8 | 1-chloro-2,3-epoxypropane

· **New Jersey Special Hazardous Substance List:**

14807-96-6 | Talc (Mg₃H₂(SiO₃)₄)

CA

106-89-8 | 1-chloro-2,3-epoxypropane

CA, MU, F3, R2

· **Pennsylvania Right-to-Know List:**

14807-96-6 | Talc (Mg₃H₂(SiO₃)₄)

106-89-8 | 1-chloro-2,3-epoxypropane

· **Pennsylvania Special Hazardous Substance List:**

106-89-8 | 1-chloro-2,3-epoxypropane

ES

· **Carcinogenicity categories**

· **EPA (Environmental Protection Agency)**

106-89-8 | 1-chloro-2,3-epoxypropane

B2

· **TLV (Threshold Limit Value established by ACGIH)**

14807-96-6 | Talc (Mg₃H₂(SiO₃)₄)

A4

7429-90-5 | Aluminium

A4

106-89-8 | 1-chloro-2,3-epoxypropane

A3

· **MAK (German Maximum Workplace Concentration)**

14807-96-6 | Talc (Mg₃H₂(SiO₃)₄)

3B

106-89-8 | 1-chloro-2,3-epoxypropane

2

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

106-89-8 | 1-chloro-2,3-epoxypropane

· **National regulations:**

· **Water hazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

(Contd. on page 9)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 8)

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 08/03/2016

· **Date of preparation / last revision** 08/03/2016 / 1

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

USA

Safety Data Sheet
acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

1 Identification

- **Product identifier**
- **Trade name: Double Bubble Epoxy Machineable Part B (04002)**
- **Relevant identified uses of the substance or mixture.** Curing Agent
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Royal Adhesives And Sealants, LLC
2001 W. Washington Street
South Bend IN 46628-2023
Information Phone Number: 574-246-5000
- **Information department:** Environment protection department.
- **Emergency telephone number:**
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.
STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Skin Corr. 1C H314 Causes severe skin burns and eye damage.
Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05 GHS07 GHS08

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 1)

- **Signal word** *Danger*

- **Hazard statements**

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

- **Precautionary statements**

Do not breathe dusts or mists.

Wear protective gloves.

Wear eye protection / face protection.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER/doctor.

Specific treatment (see on this label).

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

If swallowed: Rinse mouth. Do NOT induce vomiting.

Get medical advice/attention if you feel unwell.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**

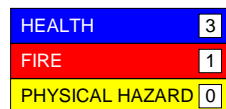


Health = 3

Fire = 1

Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 3

Fire = 1

Physical Hazard = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** *Not applicable.*

- **vPvB:** *Not applicable.*

USA

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 2)

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description: Mixture**

- **Hazardous components:**

	Aromatic Amine	25-50%
80-05-7	4,4'-isopropylidenediphenol	25-50%
	Aliphatic Amine	10-25%
25068-38-6	Bisphenol A Epoxy Resin	2.5-10%
111-40-0	Diethylenetriamine (DETA)	2.5-10%

4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**
Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Use water fog, dry chemical, foam, Carbon Dioxide.
Use fire fighting measures that suit the environment.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

USA

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: **Double Bubble Epoxy Machineable Part B (04002)**

(Contd. of page 3)

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the skin.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
Not necessary if room is well-ventilated.
In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**
Nitrile rubber, NBR
Chloroprene rubber, CR
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses with side shields.

(Contd. on page 5)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 4)

· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· **Form:** Liquid

· **Color:** Amber

· **Odor:** Amine-like

· **Change in condition**

· **Melting point:** Undetermined.

· **Boiling point:** > 96 °C (> 205 °F)

· **Flash point:** > 96 °C (> 205 °F)

· **Ignition temperature:** 420 °C (788 °F)

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Specific gravity at 20 °C (68 °F):** 1.09 g/cm³ (9.096 lbs/gal)

· **Solubility in / Miscibility with**

· **Water:** Not miscible or difficult to mix.

· **Solvent content:**

· **Organic solvents:** 0.0 %

· **VOC (Per EPA 24)** 161.8 GMS/L

· **Solids content:** 63.5 %

· **Other information** No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.

· **Chemical stability**

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No further information is available.

· **Conditions to avoid** No further relevant information available.

· **Incompatible materials:** Reacts with strong oxidizing agents.

· **Hazardous decomposition products:**

Carbon monoxide and carbon dioxide

Nitrogen oxides

Ammonia

11 Toxicological information

· **Information on toxicological effects**

· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

Aromatic Amine

Oral	LD50	738 mg/kg (rat)
------	------	-----------------

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 5)

Dermal	LD50	>2000 mg/kg (rat)
80-05-7 4,4'-isopropylidenediphenol		
Oral	LD50	3250 mg/kg (rat)
Dermal	LD50	3000 mg/kg (rabbit)

· **Primary irritant effect:**

- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Skin Contact - Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Corrosive

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Very toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

USA

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 6)

14 Transport information

· UN-Number	UN1760
· DOT, ADR, IMDG, IATA	UN1760
· UN proper shipping name	Corrosive liquids, n.o.s. (Diethylenetriamine, Aliphatic Amine)
· DOT	1760 Corrosive liquids, n.o.s. (Diethylenetriamine, Aliphatic Amine), ENVIRONMENTALLY HAZARDOUS
· ADR	CORROSIVE LIQUID, N.O.S. (DIETHYLENETRIAMINE, Aliphatic Amine), MARINE POLLUTANT
· IMDG	CORROSIVE LIQUID, N.O.S. (DIETHYLENETRIAMINE, Aliphatic Amine)
· IATA	CORROSIVE LIQUID, N.O.S. (DIETHYLENETRIAMINE, Aliphatic Amine)
· Transport hazard class(es)	
· DOT	
· Class	8 Corrosive substances
· Label	8
· ADR, IMDG	
· Class	8 Corrosive substances
· Label	8
· IATA	
· Class	8 Corrosive substances
· Label	8
· Packing group	III
· DOT, ADR, IMDG, IATA	III
· Environmental hazards:	Product contains environmentally hazardous substances: Aromatic Amine
· Marine pollutant:	Yes (DOT) Symbol (fish and tree)
· Special marking (ADR):	Symbol (fish and tree)
· Special precautions for user	Warning: Corrosive substances
· Danger code (Kemler):	80
· EMS Number:	F-A,S-B
· Segregation groups	Alkalis
· Stowage Category	A
· Stowage Code	SW2 Clear of living quarters.

(Contd. on page 8)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 7)

- | | |
|--|--|
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · Transport/Additional information: | Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions". |
| · DOT | |
| · Remarks: | Special marking with the symbol (fish and tree). |
| · UN "Model Regulation": | UN 1760 CORROSIVE LIQUIDS, N.O.S. (DIETHYLENETRIAMINE, ALIPHATIC AMINE), 8, III, ENVIRONMENTALLY HAZARDOUS |

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

80-05-7 | 4,4'-isopropylidenediphenol

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity:

80-05-7 | 4,4'-isopropylidenediphenol

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· (DSL) Canada Domestic Substance List

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· New Jersey Right-to-Know List:

80-05-7 | 4,4'-isopropylidenediphenol

· New Jersey Special Hazardous Substance List:

None of the ingredients is listed.

· Pennsylvania Right-to-Know List:

80-05-7 | 4,4'-isopropylidenediphenol

· Pennsylvania Special Hazardous Substance List:

80-05-7 | 4,4'-isopropylidenediphenol

E

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 08/03/2016

Revision Number 2

Revision Date 08/03/2016

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 8)

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

· **Water hazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 08/03/2016

· **Date of preparation / last revision** 08/03/2016 / 1

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1C: Skin corrosion/irritation – Category 1C

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

Repr. 2: Reproductive toxicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2